Replacing the Battery in an XL200 Rev D

WARNING: BEFORE REPLACING THE BATTERY, YOU MUST BACK UP ALL PARAMETERS. LOSS OF POWER TO THE XL200 CONTROLLER WILL CLEAR ALL PARAMETERS.

Figure 1 - Front of XL200

1. Flip the controller so that it is face down.

Figure 2 - Back of XL200
2. Remove the 3 screws on the bottom of the controller circled in yellow in Figure 3.

3. Remove the 2 screws on the top of the controller circled in yellow in Figure 4.
Figure 5 - Back cover and XL200 with back cover removed

4. Remove the back cover as shown in Figure 5.
5. Locate the Panasonic CR2450 battery on the right side of the controller as shown in Figure 6.
6. Pull the battery completely out towards the right side of the controller as shown in Figure 7.
7. Insert the new Panasonic CR2450 battery with the positive (+) side facing up by inserting it from the right side of the controller.
8. Place the back cover over the circuit boards.
9. Put the 5 screws back into place that were removed in steps 2 and 3.
10. Congratulations, you have successfully replaced the battery in your XL200 Rev D.