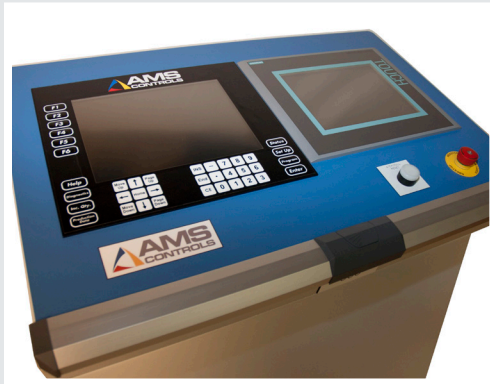


AMSCONNECT



for XL200 Controllers



AMSCONNECT SERVICE PROVIDES:

REMOTE TROUBLESHOOTING AND DIAGNOSTICS FOR YOUR EXISTING XL200 SERIES CONTROLLER, PLC, HMI, AND ATTACHED DRIVES.

AMSCONnect allows our technicians to see what is happening with your machine as it is happening. No travel time, no waiting. Troubleshooting and diagnosing controller, PLC, and HMI problems has never been faster. It's the next best thing to having an in-house AMS Controls support technician.

REMOTE PROGRAMMING OF THE PLC WITH ENHANCEMENTS AND FEATURES.

Receive PLC updates and demonstrations over the secure remote connection.

REMOTE DEMONSTRATIONS OF FUNCTIONS AND FEATURES OF THE XL200 SERIES CONTROLLERS.

Save travel time and expenses by having our staff give controller demos using AMSCONnect.

3/28/10	RUN	99FPM	93.339"
3:22 PM			
Model: XL200CL	Created: 0/0000012:00 AM	Switch: 0	Version: 4.07.00
Setup Menu	ID	Name	Value
Machine Parameters	300	Bundle Quantity Reload Value	0
Press Data	301	Bundle Quantity Count	0
Run Mode Options	302	Item Complete	0.250sec
Machine Layout	303	Delay After Shear	0.000sec
Advanced Setup	306	Halt Mode	Bundle Halt
Configurations	313	Tolerance	0.1250"
Product Code Definitions	319	Stacker Dwell	0.000sec
Tool Data	319	Stacker Delay	0.000sec
Trim Correction	319	Parts Per Stack	0
Controller Settings	330	Test Part Length	0.0000"
License	333	Use Coil Inventory	Yes
QuickSet Data	334	Allow Coil Override	Always

Two parameters are used to provide bundle stops regardless of the programmed Bundle Number and Halt Mode.
Count: Shows the running count of parts remaining before the next bundle halt.

Setup F1-Next Window F2-Add to Config F3-Remove From Config F4-Set Key Lockout F5-Clear Key Lockout

AMSCONnect uses an Ethernet-based network to communicate between your XL200 Series Controller, PLC, and our Support Technicians. This service provides technical support **faster** than ever, **eliminating travel expenses** and the downtime encountered when waiting for an on-site technician to arrive. All it takes is an internet connection at your machine.

Our network device creates a **virtual private network (VPN)** connecting AMS Controls to your machine. No special VPN connections or permissions are necessary. The connection does not allow access to your internal network; it just allows information to flow to and from the AMS-supplied Webport.

Ongoing maintenance fees ensure **quick, easy remote support** by qualified AMS Controls Support Technicians. Ask your Sales Representative for more details on maintenance.



12180 Prichard Farm Rd.
Maryland Heights, MO 63043
T: 314.344.3144
800.334.5213
F: 1.314.344.9996
sales@amscontrols.com
www.amscontrols.com

AMS Controls GmbH
Grafenbergstrasse 37
8051 Graz, Austria
T: +43 316 684 046
globalsales@amscontrols.com